

STX
International

Activation 420



STX Activation 420 Instructions



STX INTERNATIONAL © 2026

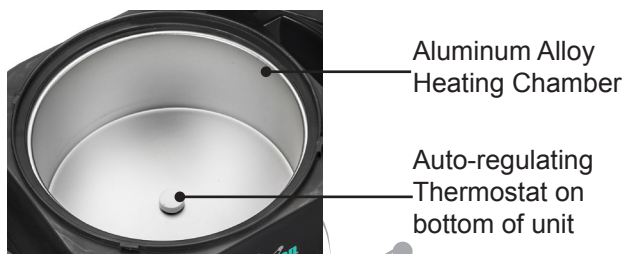
SPECIFICATIONS

Model	STX-ACT-420
Power Supply	110/120 V, 60 Hz
Heater	120 Watts
Capacity	2 oz
Net Weight (empty)	2.5 lbs.
Overall Dimensions (L x W x H)	9.188 x 6.375 x 7.5 inches
Cord Length	37 inches

UNIT DESCRIPTION



Inside Main Unit

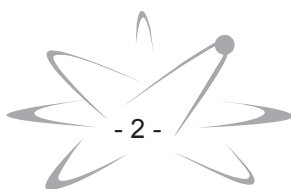


PACKAGE CONTENTS

- Main Unit
- Silicone Cooking Lid
- 1 Aluminum Alloy Cooking/Storage Container
- 1 Aluminum Alloy Cooking/Storage Container with two compartments
- 2 Silicone Storage Lids
- Instruction Manual

FEATURES

- Fully Automatic
- Do-It-Yourself (DIY) Option
- Safety Cool Down Cycle
- Auto Shut-off and Overheating Protection
- Digital Control Panel
- Aluminum Alloy Construction of the Heating Chamber
- 120 Watt Thermostat
- Time Range: 30 min to 4 hours
- Temperature Range: 160°F to 270°F



SAFETY PRECAUTIONS

Please read all instructions prior to operating this unit & keep this manual handy for future reference

1. Check for damaged parts prior to use. Check that all parts are operating properly and perform their intended functions. Do NOT use if any parts are damaged or are not working as expected.
2. Always disconnect the unit from the power source before servicing or cleaning the unit. Unplug the unit when not in use. Do not plug the unit into a damaged outlet.
3. This product is designed for indoor household use only. It is NOT a commercial use product.
4. This unit gets HOT while in use. Please use caution while handling unit.
5. Always pick up the unit using the side handles. NEVER pick it up by the top handle on the lid.
6. This unit has an auto-shut off feature to prevent overheating.
7. Always use this unit in well ventilated areas.
8. Keep out of the reach of children. Never leave this device unattended.
9. Do NOT operate outdoors or near any flammable or combustible materials. Do NOT use during electrical storms.
10. It is important to monitor this product while in use. Do not leave this unit unattended when plugged into an outlet or powered ON.
11. To prevent electric shock and damage to the unit, do NOT immerse the unit in water.
12. Do not unplug the unit by pulling on the electrical cord itself. Never unplug the unit with wet hands.
13. Always use 110/120 Volt power sources. DO NOT USE POWER CONVERTERS (210/220V).
14. Do NOT operate under the influence of alcohol or drugs.
15. Any alteration of this unit's components, substitution of other manufacturer's components to this unit, or any repairs to this product not completed or authorized by Mercantile Station 2 will immediately void the warranty.
16. Electrical repair or any other type of service must be done by Mercantile Station 2, the manufacturer. Proof of purchase must be provided by consumer prior for repair/service acceptance. The seller will use only OEM parts and accessories.

PREPARATION

Decarboxylation (Decarb) - What is it?

It is always recommended to decarb your botanical materials before any infusion. Decarboxylation activates the cannabinoids, allowing the botanical to reach maximum potency.

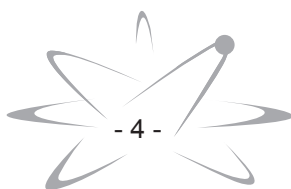
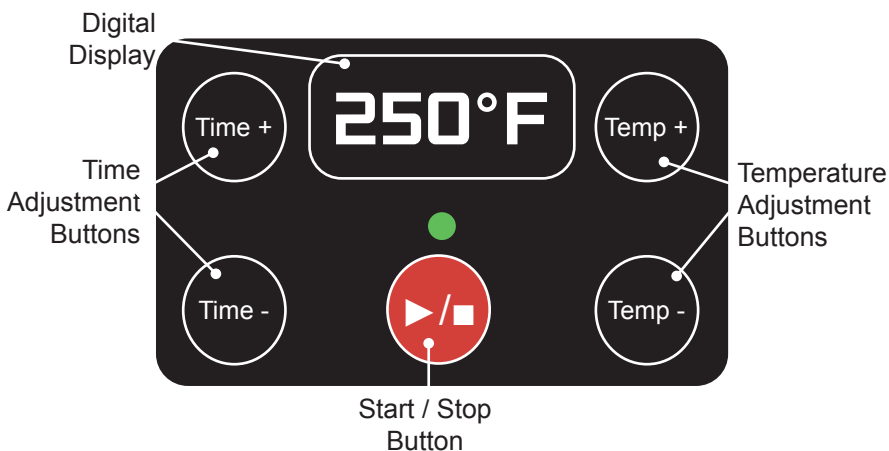
Smoking cannabis decarboxylates cannabinoids due to the extremely high temperatures, making them instantly available for absorption through inhalation. For making edibles, the first step prior to infusing is to decarboxylate your botanical materials.

CONTROL PANEL

The Activation 420 has two settings:

1. Default - 250°F for 1:00 hour
2. DIY (Do It Yourself) / Manual

When the unit turns on the default setting is automatically set.



OPERATING INSTRUCTIONS

1. Remove the outer unit lid by twisting the top handle to the right.
2. Place the herb that you are decarbing into one of the two cooking containers and then place the container in the heating chamber, placing the cooking lid (the one with the knob handle) on the container (this will help keep the smell to a minimum).

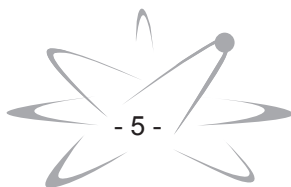
Note: Make sure to leave the silicone cover on the thermostat. This will help ensure that the cooking container doesn't get scratched and will help keep the unit quiet while running.

3. Plug the unit in to power it up. The display will show ---- and the light will be green.
4. Press the red Start/Stop button once and the display will show 1:00 (the default time) and the light will remain green. You can press the time + or – buttons and set the time in 5 min increments between 30 min and 4 hours.
5. If you press either the temp + or - button once it will show 250°F (the default temperature) – you can set the temperature in 1 degree increments between 160°F and 270°F.

Pre-Heat Time: *The time that is set includes a 20 min pre-heat time. So if the unit is set for 1:00 hour, it will heat up for 20 min and cook for 40 min. Always add 20 min to the amount of time you want to actually decarb for so your herb cooks for the full amount of time.*

Temperature Reading vs. Inside Canister: *The digital temperature shown on the display is showing the temperature from the thermostat located in the bottom of the unit. The temperature inside the container will be approx. 226°F when the thermostat temperature on the digital display is 250F, approximately 243°F when the digital display is at 260°F, and 255°F when the digital display is at 270°F.*

6. Once both the temperature and time are set, press the red Start/ Stop button and the light will turn red indicating that the unit has started working.



7. While the unit is in process the light will remain red, the display will show the time count down. If you would like to see the current temperature of the unit, press the temp + button while it is in process and the actual temp of the unit will display. The unit will start at room temperature, so this may vary depending on the temperature of the room.
8. Once the unit has run through the decarb cycle and the time is at :00, the light will turn blue and the display will circle to indicate that it is in cool down mode.

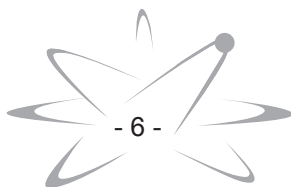
Note: For your safety it is HIGHLY recommended to wait for the cool down mode to finish before opening the unit.

9. The cool down mode will be complete when the unit reaches 160°F (approximately 20-35 min, depending on what temperature the cycle was run at). It will beep several times, the light will turn green, and the display will return to ----.

Note: You may press the red button to stop the beeping, the display will return to the default time. It is then safe to remove the lid.

Stopping the Unit Mid-Cycle

If at any time during the process you need to stop the unit, press the red button for 3 seconds and the unit will reset itself. **CAUTION: The unit is still HOT, please wait for it to cool down before you touch it.**



CLEANING

WARNING: Do NOT submerge ANY part of the unit in water.

Main Unit

- Wait for the unit to fully cool before cleaning any part of the unit.
- Wipe the inside or outside surface with a damp rag to clean any part of the main unit.

Lids & Containers

- These are all dishwasher safe or can be cleaned by hand with a mild dish washing soap.

NEXT STEPS

Not Ready to Use the Decarbed Herb?

You can store them in the aluminum alloy canister using one of the included storage lids at room temperature until you are ready to infuse them.

Ready to Infuse the Decarbed Herb?

We recommend our Infuzium 420[®] Herbal Butter Maker! It comes with a full instruction manual and an entire cookbook of over 80 recipes!

Our website is: www.STXInternational.com. Our contact information is on the back of the manual if you have any questions.



STX *International* **3-YEAR LIMITED WARRANTY**

THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS. YOU MAY ALSO HAVE OTHER RIGHTS, AS THEY VARY FROM STATE TO STATE.

THIS LIMITED WARRANTY CAN ALSO BE FOUND ON OUR WEBSITE AT WWW.STXINTERNATIONAL.COM/SUPPORT/WARRANTY.

WE WARRANT THAT DURING THE WARRANTY PERIOD, THE PRODUCT WILL BE FREE FROM DEFECTS IN MATERIALS AND WORKMANSHIP.

WE LIMIT THE DURATION AND REMEDIES OF ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE TO THE DURATION OF THIS EXPRESS LIMITED WARRANTY.

SOME STATES HAVE DIFFERENT LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

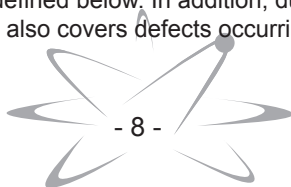
OUR RESPONSIBILITY FOR DEFECTIVE GOODS IS LIMITED TO REPAIR, REPLACEMENT OR REFUND AS DESCRIBED BELOW IN THIS WARRANTY STATEMENT.

WHO MAY USE THIS WARRANTY?

STX International a/k/a Mercantile Station 2, Ltd. located at 2159 Magnum Circle, Lincoln, Nebraska 68522 (“we”) extend this limited warranty only to the consumer who originally purchased the product in the United States, the District of Columbia, Canada, or Mexico (“you”). It does not extend to (a) any subsequent owner or other transferee of the product, (b) any product shipped outside of the United States, the District of Columbia, Canada or Mexico or (c) anyone who may have purchased it from someone other than STX International. Proof of purchase is required for in-warranty service. We recommend you promptly register this product on our website (www.STXInternational.com) to facilitate verification of the date of the original purchase. Keep the product manual and your sales receipt together for future reference.

WHAT DOES THIS WARRANTY COVER?

This limited warranty covers defects in materials and workmanship of the product for the Warranty Period as defined below. In addition, during the Initial Warranty Period, this limited warranty also covers defects occurring in the initial shipment of the product to you.



WHAT DOES THIS WARRANTY NOT COVER?

This limited warranty during the Warranty Period does not cover any damage due to: (a) improper use; (b) failure to follow the product instructions or to perform any preventive maintenance; (c) modifications; (d) unauthorized repair; (e) normal wear and tear that comes with household use; or (f) external causes such as accidents, abuse, or other actions or events beyond our reasonable control. It also does not cover consumable parts.

WHAT IS THE PERIOD OF COVERAGE?

This limited warranty starts on the date of your purchase and lasts for 3 years ("The Warranty Period"), which shall be divided into two periods: (1) the first 30 days from the date of your purchase ("Initial Warranty Period"); and (2) the remainder of the 3 year period after the Initial Warranty Period has expired (the "Remainder Warranty Period"). The Warranty Period is not extended if we repair or replace the product. We may change the availability of this limited warranty at our discretion, but any changes will not be retroactive.

WHAT ARE YOUR REMEDIES UNDER THIS WARRANTY?

With respect to any defective product during the Initial Warranty Period, we will, in our sole discretion either (a) replace such product (or the defective part) free of charge, or (b) refund the purchase price of such product.

With respect to any defective product during the Remaining Warranty Period, we will repair such product free of charge and provide a full-service inspection of your product. You will be responsible for all shipping and handling fees to and from our facility.

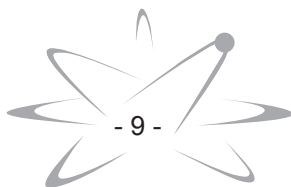
HOW DO YOU OBTAIN WARRANTY SERVICE?

To obtain warranty service, you must call 844-861-4762 or email us at Info@STXInternational.com during the Warranty Period to open a service request. Proof of purchase will be required to open a service request.

LIMITATION OF LIABILITY

THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND OUR ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. OUR LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE PRODUCT, NOR SHALL WE UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT.

SOME STATES HAVE DIFFERENT LIMITATIONS OF LIABILITY AND EXCLUSIONS, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.



QUESTIONS, PROBLEMS OR COMPLIMENTS?

*Thank You for purchasing this
STX International Product!
We are grateful for your business!*

All of our STX International Products are inspected then sealed with our NEW Product Seal prior to shipment. Our goal is to ensure Quality, Completeness, and Satisfaction for your order.

**For Any Questions, Problems, or
Compliments please reach out.**

 **402-742-2586**

Toll Free: 844-861-4762

 **Info@STXInternational.com**

Our Business Hours are:

Monday - Thursday: 8am - 4pm CST

Friday: 8am - Noon CST

If you would like to shop for other STX International Products
Please visit our website
www.STXInternational.com

STX
International